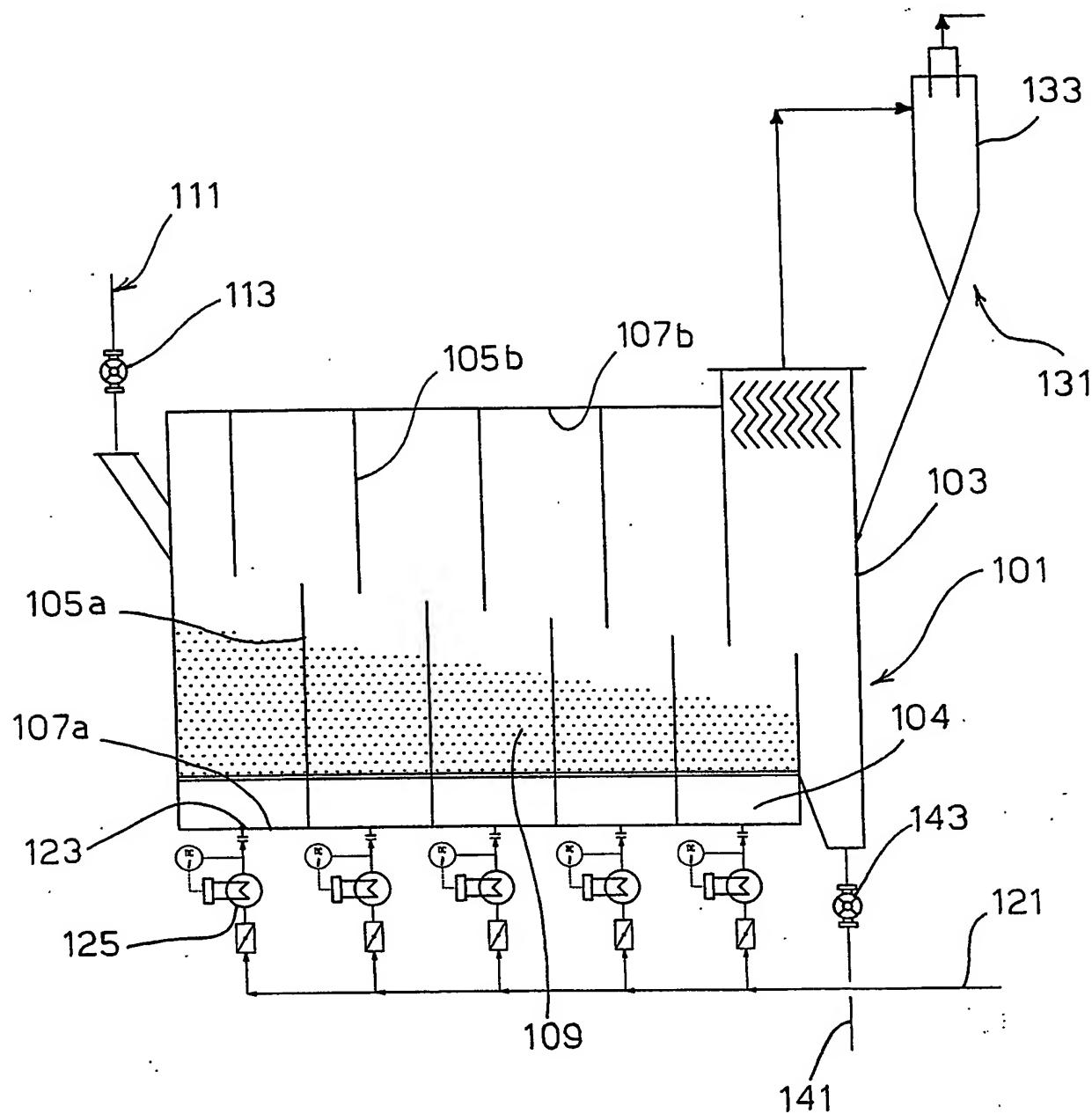


1/9

**FIG. 1A**

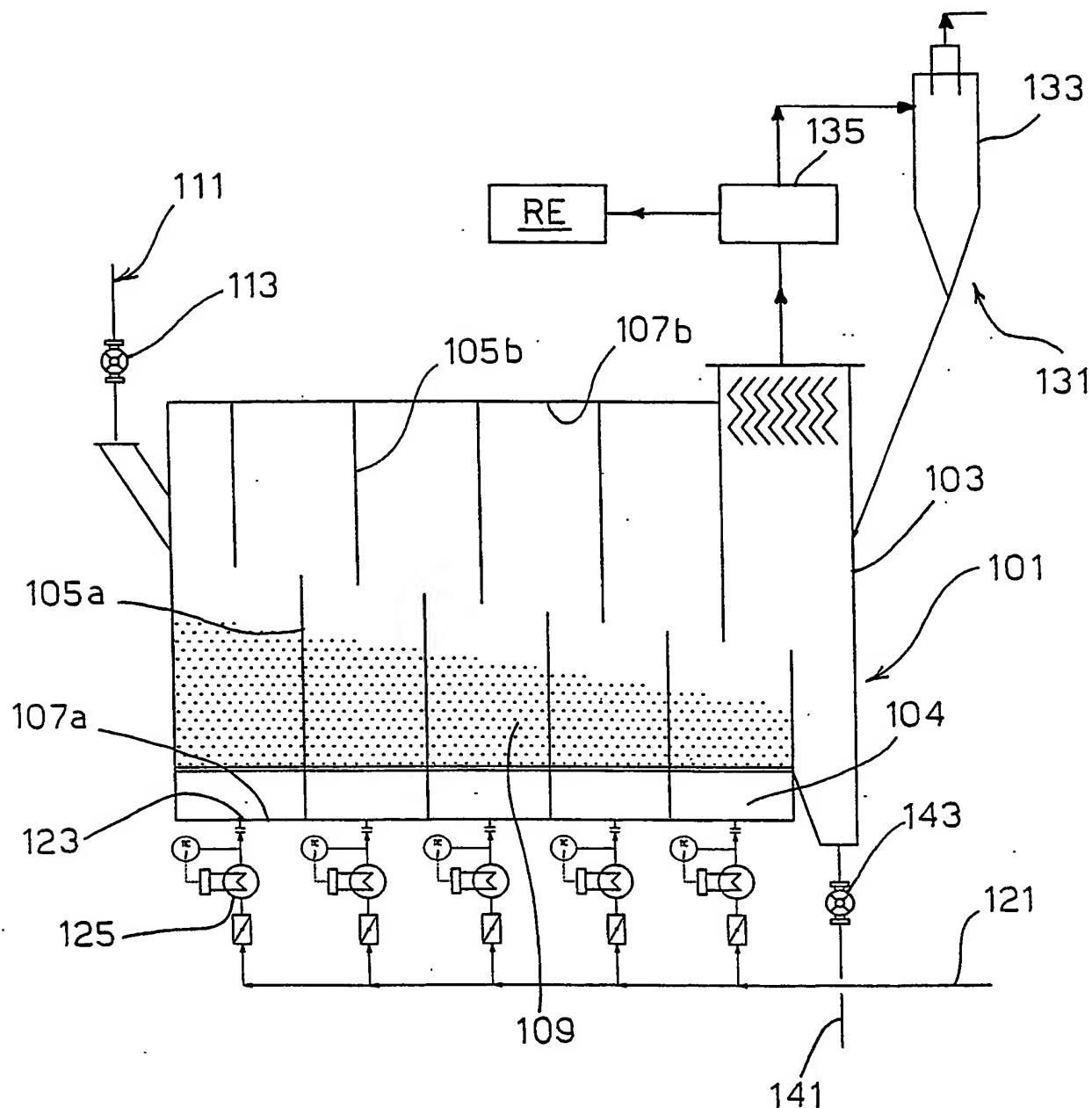
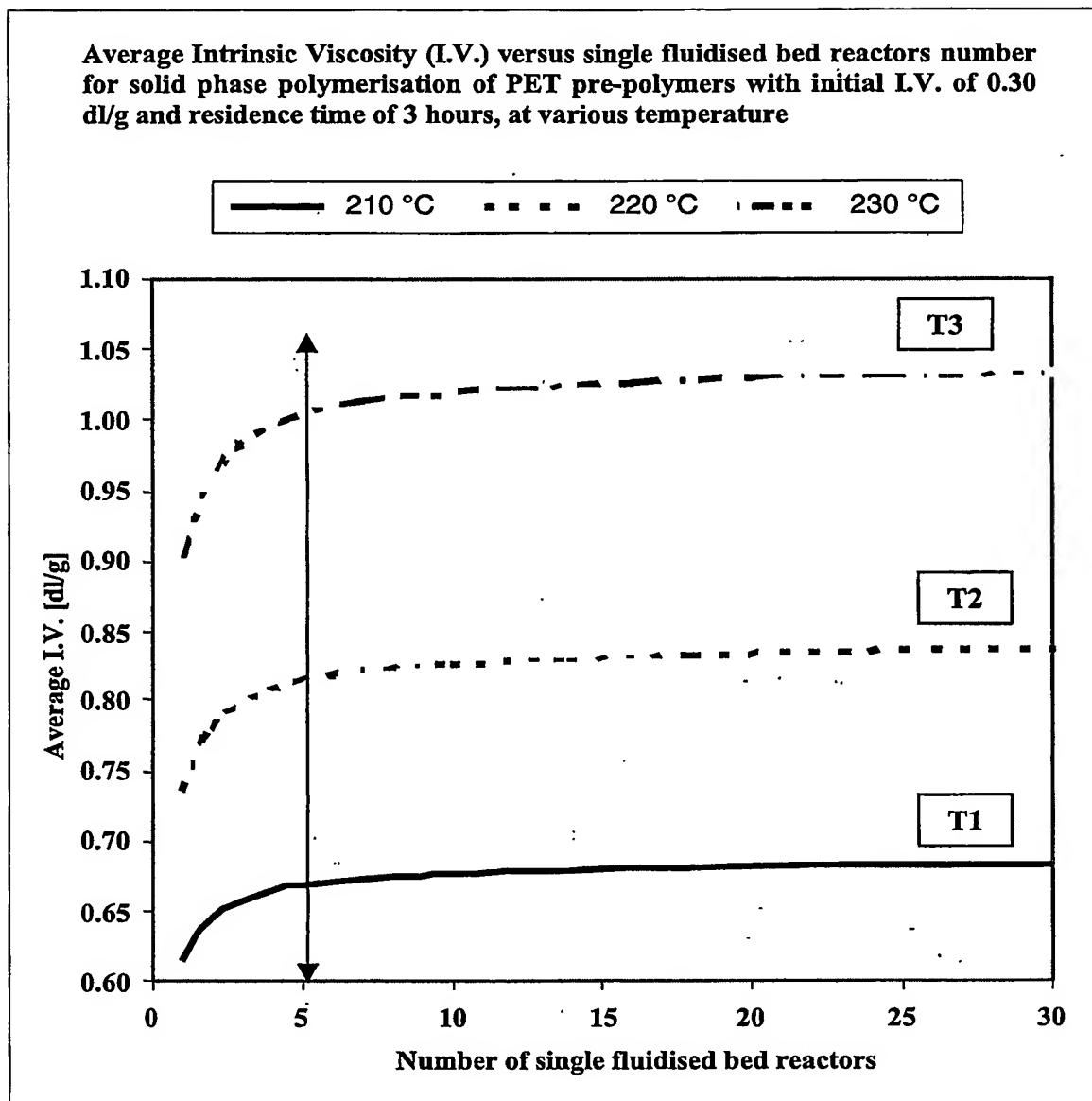
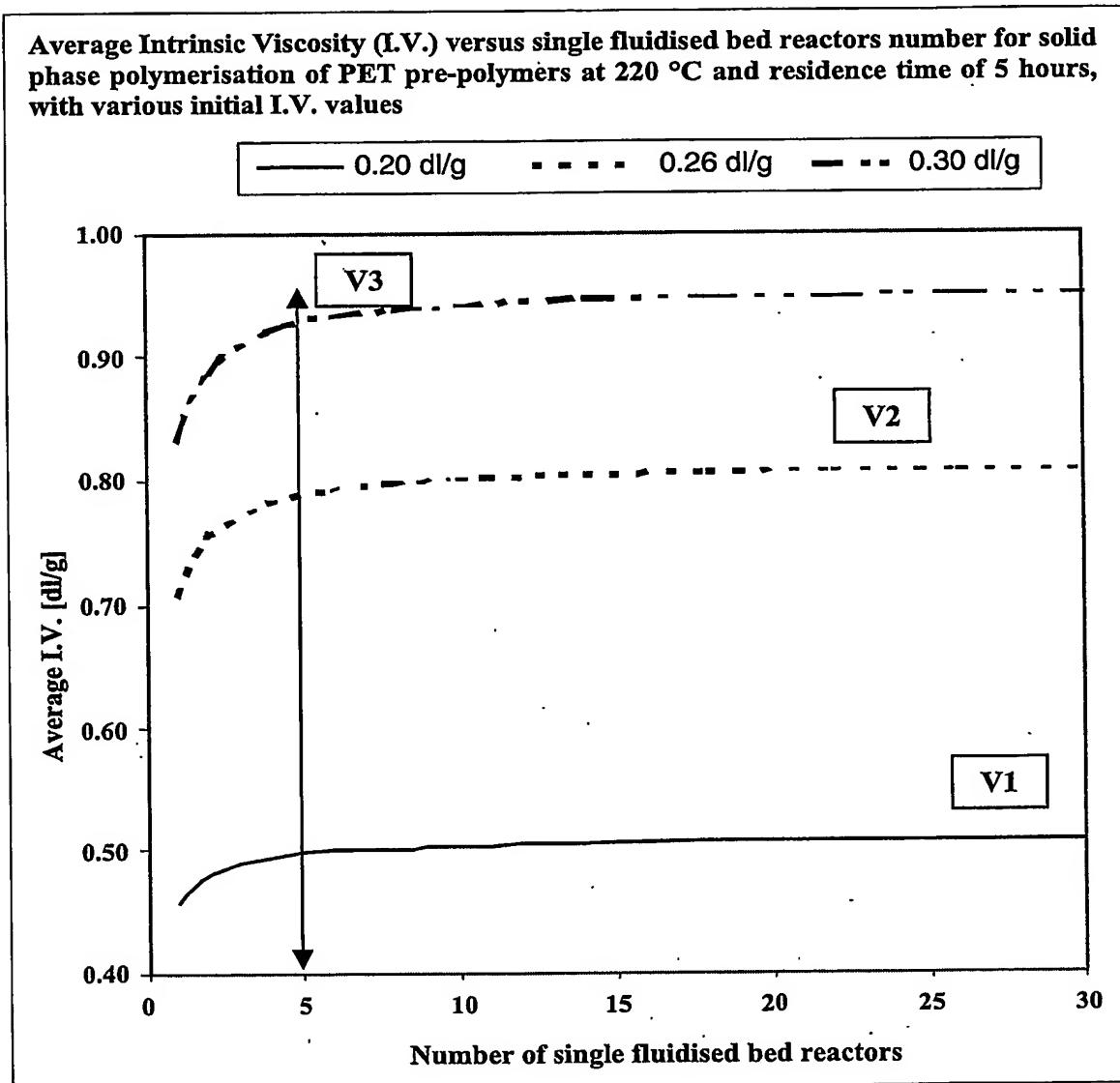


FIG. 1B

**FIG. 2A**

**FIG. 2B**

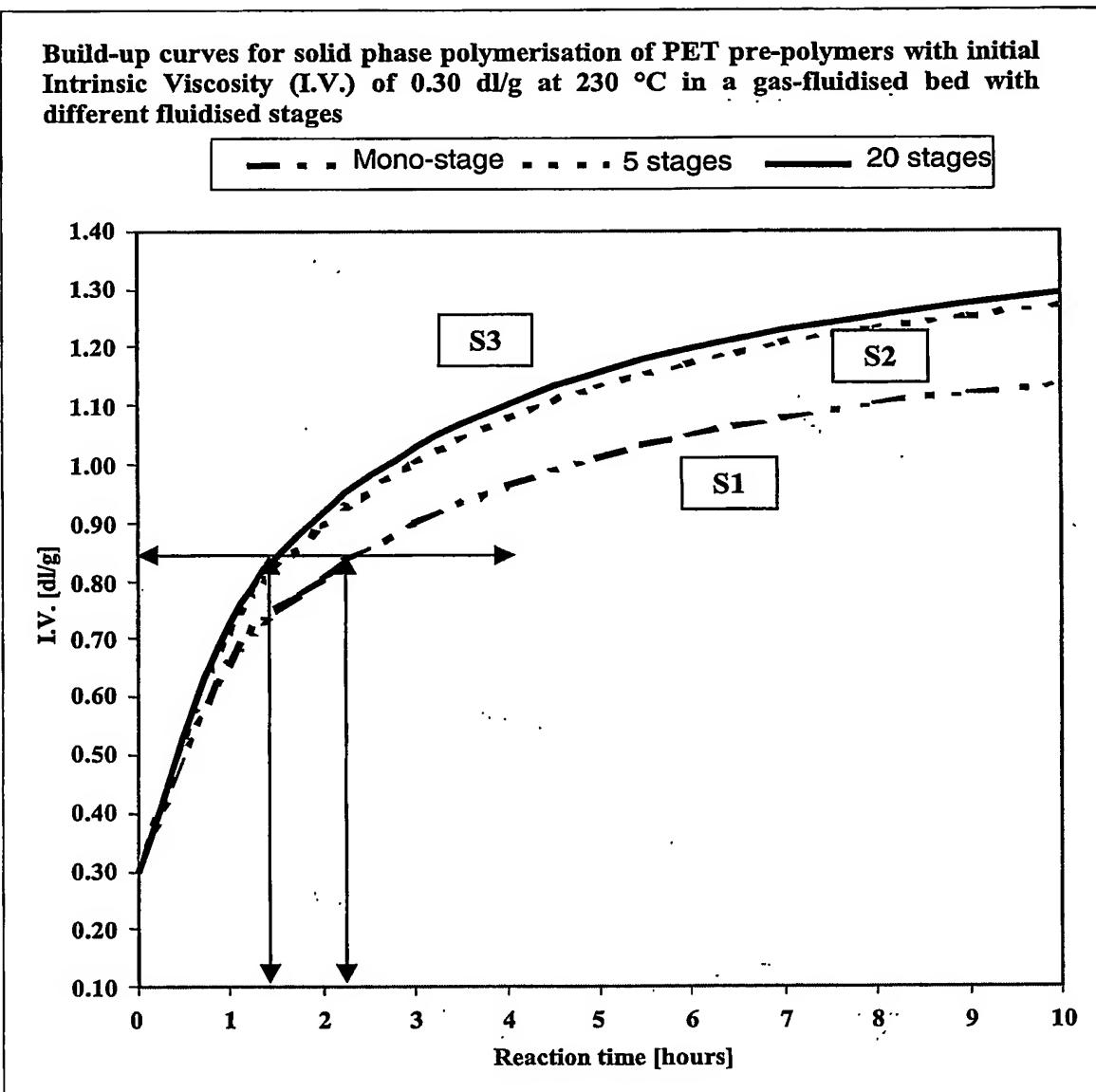


FIG. 2C

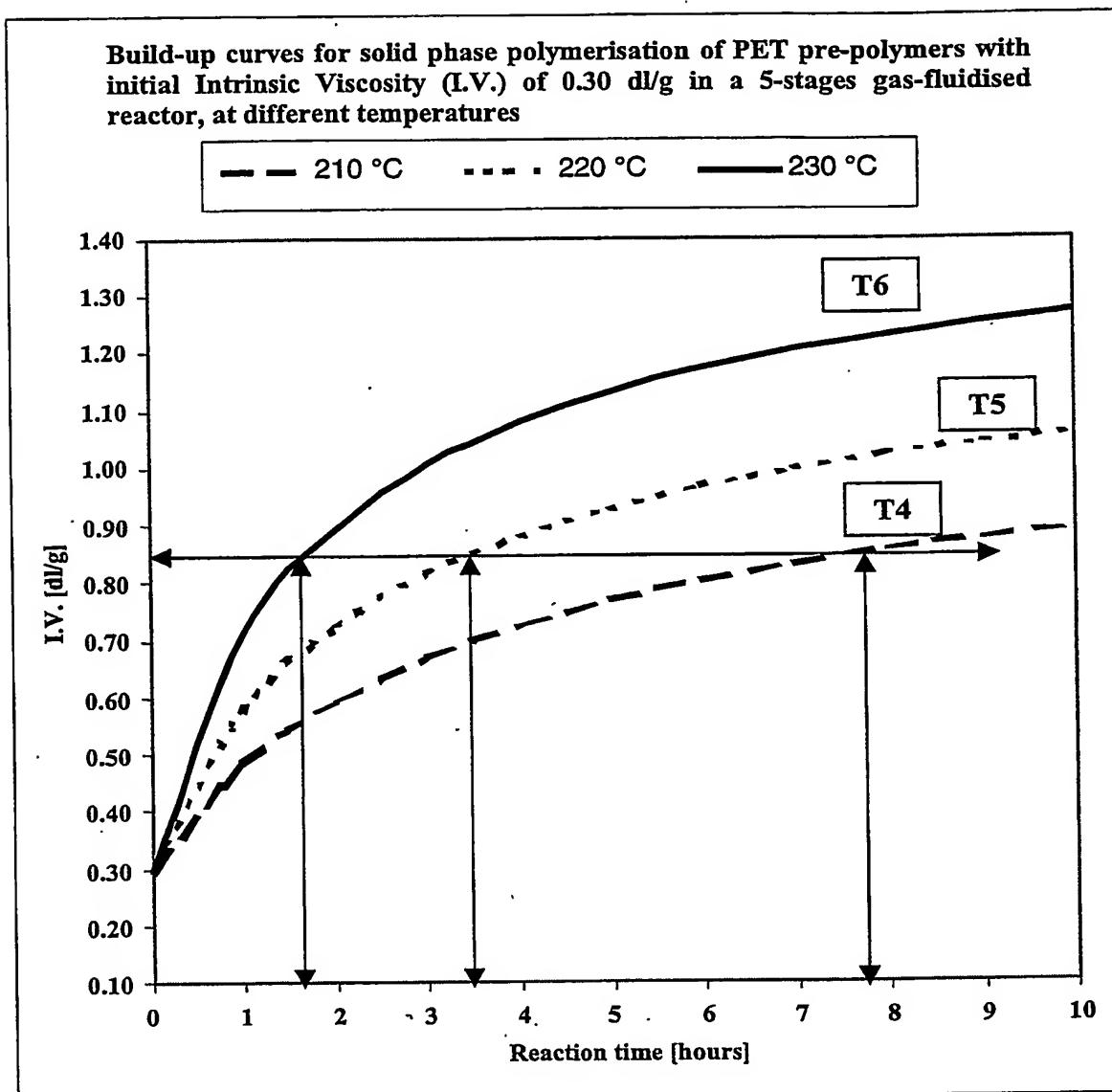


FIG. 2D

Build-up curves for solid phase polymerisation of PET pre-polymers at 230 °C in a 5-stages gas-fluidised reactor, with various initial Intrinsic Viscosity (I.V.) values

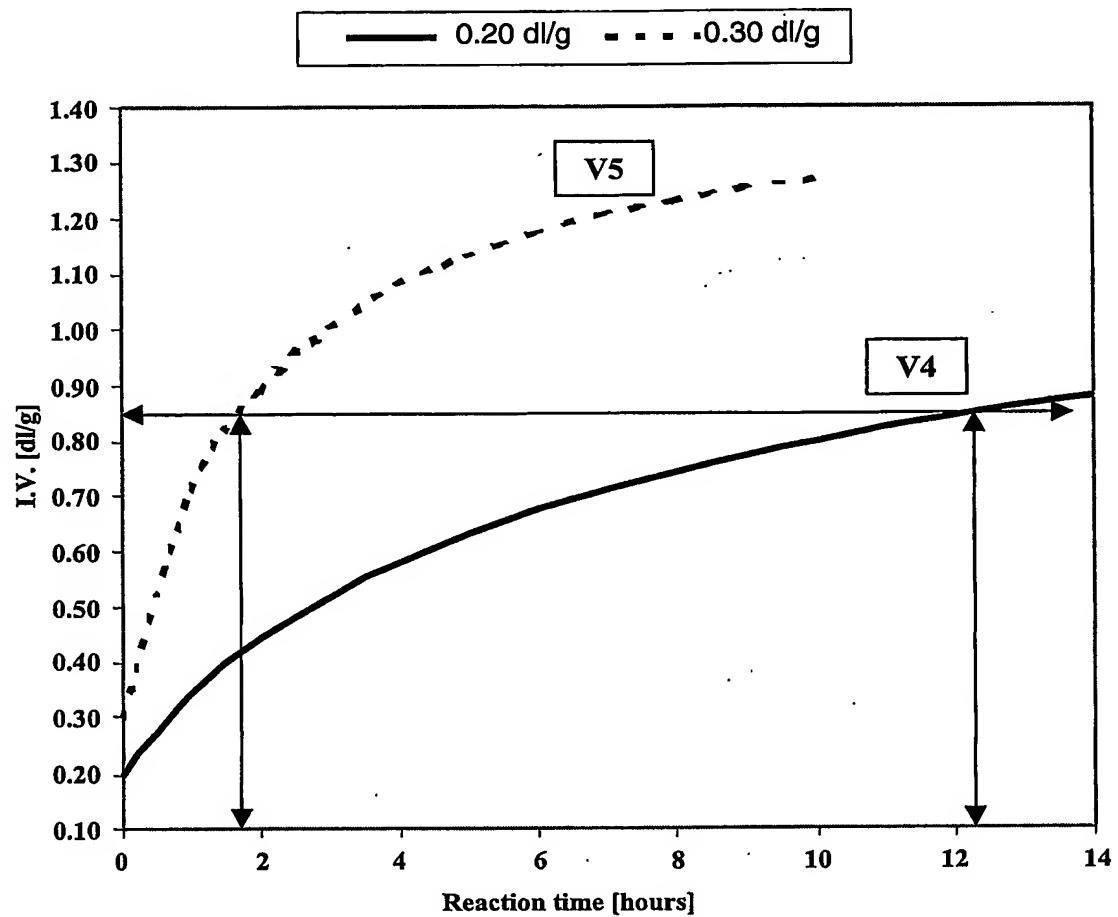
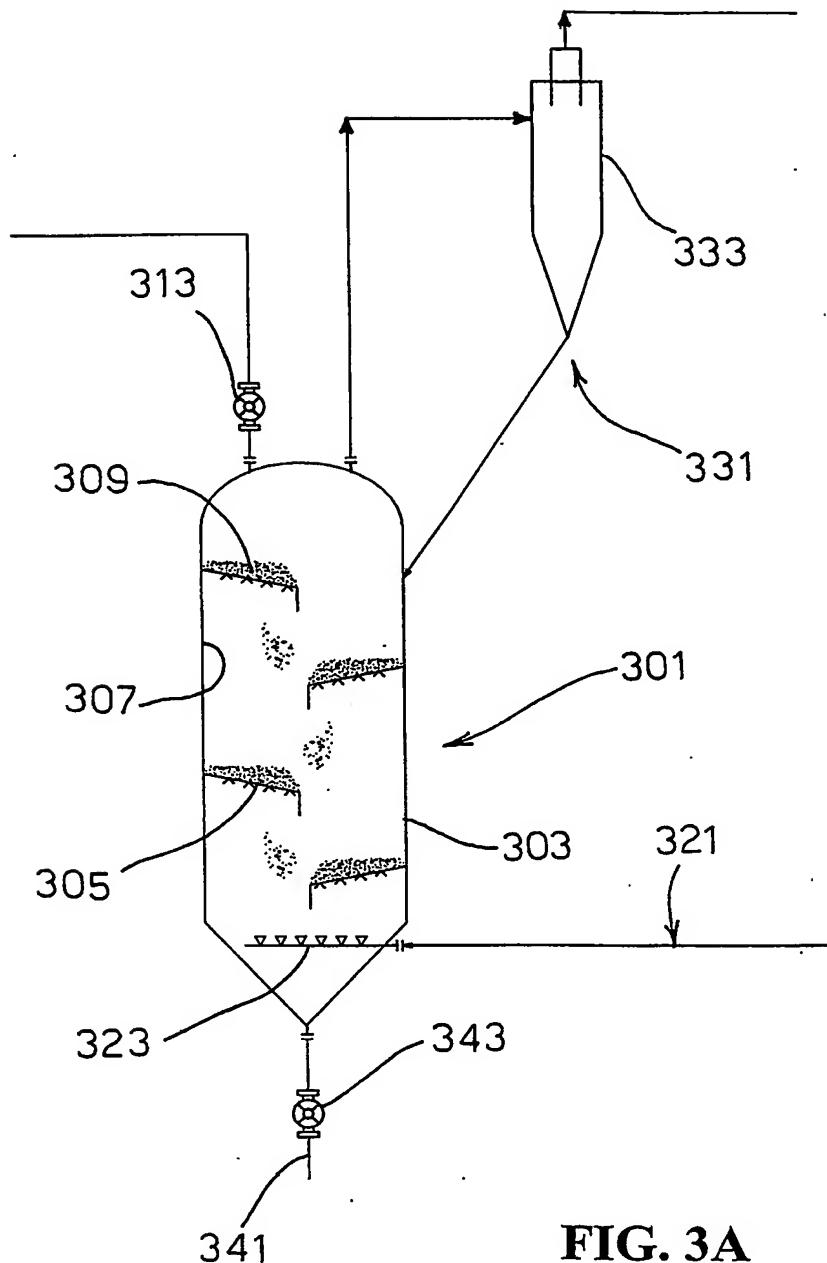
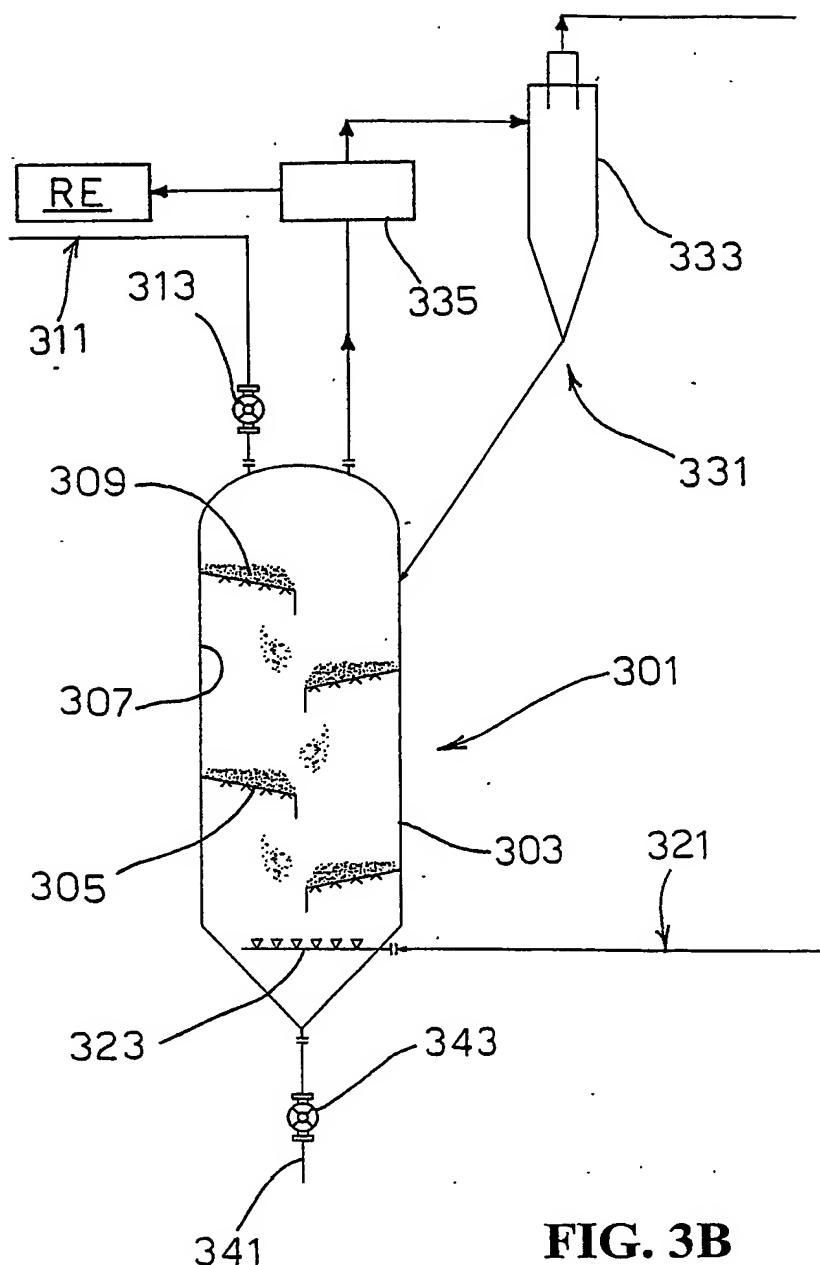


FIG. 2E

**FIG. 3A**

**FIG. 3B**